

Product Name :
Spot Weldeing

Product Code :
wm0005



Description :

Spot Weldeing

Technical Specification :

Spot Weldeing.

K	6	7.	10	15	20	25	15	20	30
V		5							
A									
R									
at									
in									
g									

T	2	3	3	4	3	4	6	9	3	4	6	9	3	4	6	9	3	4	6	9	3	4	6	9
hr	2.	0	0	0	0	6	0	0	0	6	0	0	0	6	0	0	0	6	0	0	0	6	0	0
o	5																							

at D e p t h : (c m) T h r o a t C l e a n c e : (c m) W e l d i n g M . S . S h e e t M a x 2 X m m R a n g e t h i c k n e s s

20-30

20-30

20-30

[illegible]

S
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WITH CERTAIN LIMITATIONS S. S. & BRASS CAN ALSO BE SPOT WELDED

4.	5.	7	10.5	14	17.5	10.5	14	21
2	2							
	5							

By means of tap change links between (approx.) 55% and 100%

F	F	F	F	F	F	F	F	F
---	---	---	---	---	---	---	---	---

AIR

WATER

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C
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WATER

WATER

CUSTOMERS TO PROVIDE FOLLOWING SERVICES

M 230 V.IPh.
ai 50 Hz / or

415 Volts. Single phase, 50 Hz : (2 lines of 3 phase supply)

n
s
s
u
p
pl
y
:

M 10 14
ai sq : sq : mm
n mm
s

25 sq : mm

14 sq : mm

25 sq : mm

u
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(c
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) :

M 2 Pole -
ai 30

2 Pole - 60 Amps

2 Pole - 100 Amps

n amps.

Disconnection switch
with
the
:
Delay
Action
in
Fuse
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Water
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D	1	2	30	60 Amps	30 Amps	60 Amps
el	5	0	Amps			
a	A	A				

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5 Ltrs Per minute

10 Ltrs Per minute

M
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o
f
2.
1
K
g
f
/c

2 :

Ai
r :

5.6 kgf/cm²

5.6 kgf/cm²

 **LAB ENGINEERING**

Elab Engineering Equipments Manufacturers