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**Product Name:** 

Shimoga Model Heavy Duty Lathe Machine

Product Code: Im0004



## **Technical Specification:**

Shimoga Model Heavy Duty Lathe Machine.

Size 1500 mm 2075 mm

5' 7

Height of centre over flat bed 235 mm 250

ways 9.1/4" mm10"

Max. Swing over bed 455 mm 455

18" mm 18"

Max. Swing over cross slide 290 mm 290

11.1/2" mm 11.1/2"

Max. Swing in gap 775 mm 775

30.1/2" mm 30.1/2"

Length of gap in bed ----- 305

mm 12"

Length of gap in front of face 200 mm 200

plate	8"	mm 8"
Width of bed		324
		mm 12.3/4"
Admit between centres	500 mm 20"	065 mm 3' 2"
Size of threaded spindle	20	2.15/16" dia
nose		x 6 tpl
Diameter of whole through	54 mm	54 mm
spindle	2.1/8"	2.1/8"
Power of AC motor 3 phase	1.5 kw. 2	
440 V.	HP	HP
Speed of motor (50 cycles)	1440 rpm	1440 rpm
Number of spindle speeds		8 (31.3 to
and range		59.5 rpm)
Number of feeds		19
Taper of centre in head and		Morse
IS.		No. 4
Feed range mm/spindle revol.		
Longitudinal		16-2 mm
Longituaniai		(.006"-078")
Traverse		04-43mm
		(.0016"
		0188")
Lead screw diameter and		38.1 mm
pitch		(1.1/2") x 4 tpi
No. of metric threads and		13 (1
range		to 6 mm
		pitch)
No. of inch threads and		19 (2 to
range		24 tpi)

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